

**U.S. EPA Tier 4 Final, EU Stage V
151-225 bkW/202-301.7 bhp @ 2200 rpm**

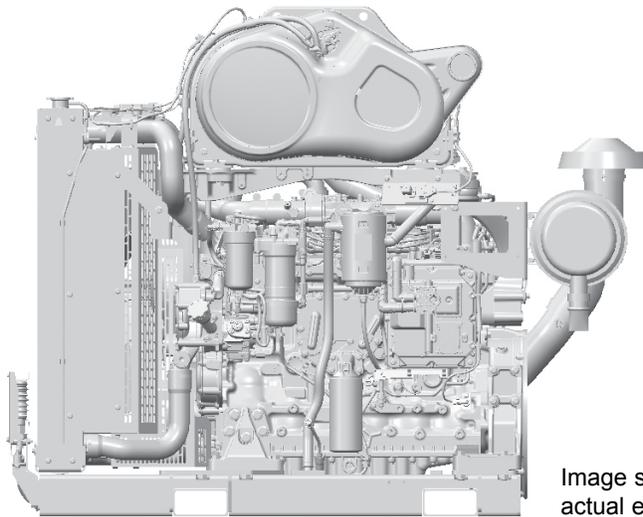


Image shown may not reflect actual engine configuration

Specifications

Cat® C7.1 ACERT Industrial Power Unit	Metric	Imperial (English)
Configuration	I-6, 4-Stroke-Cycle Diesel	
Bore	105 mm	4.13 in
Stroke	135 mm	5.3 in
Displacement	7.01 L	427.7 in ³
Aspiration	Series Turbocharged-Aftercooled	
Compression Ratio	16.5:1	
Combustion System	Direct Injection	
Rotation (from flywheel end)	Counterclockwise	
Capacity for Liquids – Cooling System	15.2 L	16 U.S. qts
Lube Oil System (refill) sump dependent	13-16 L	13.7-16.9 U.S. qts
Package Weight, Net Dry – approximate	1087 kg	2396 lbs

For additional information on all your power requirements, visit www.cat-industrial.com.

Features

Emissions

Meets U.S. EPA Tier 4 Final, EU Stage V emission standards.

Reliable, Quiet, and Durable Power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

High Performance

Series turbocharging with smart wastegate available on all ratings for fast response, high power, and increased torque.

Fuel Efficiency

Fluid consumption optimized to match operating cycles of a wide range of equipment and applications.

Fuel & Oil

Tier 4 Final/Stage V engines require ultra-low sulfur diesel fuel (ULSD with 15 ppm of sulfur or less) and new oil formulations to support the new technology. Cat® engines are designed to accommodate B20 biofuel. Your Cat dealer can provide more information regarding fuel and oil.

Broad Application Range

Industry leading range of factory configurable ratings and options for agricultural, materials-handling, construction, mining, aircraft ground support, and other industrial applications.

Package Size

Exceptional power density enables standardization across numerous applications. Multiple installation options minimize total package size. Ideal for equipment with narrow engine compartments.

Low-Cost Maintenance

Worldwide service delivers ease of maintenance and simplifies the servicing routine. Hydraulic tappets, multi-vee belts, service free DPF and 500-hour oil change intervals enable low-cost maintenance. Many service items have a choice of location on either side of the engine to enable choice of service access. The S•O•SSM program is available from your Cat dealer to determine oil change intervals and provide optimal performance.

Quality

Every Cat engine is manufactured to stringent standards in order to assure customer satisfaction.

World-class Product Support Offered Through Global Cat Dealer Network

- Scheduled maintenance, including S•O•S sample
- Customer Support Agreements (CSA)
- Cat Extended Service Coverage (ESC)
- Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program

Standard Engine Equipment

Air Inlet

Standard air cleaners

Control System

Full electronic control system, all connectors and wiring looms waterproof and designed to withstand harsh off-highway environments, flexible and configurable software features and well supported SAE J1939 CAN bus enables highly integrated machines

Cooling System

Top tank temperature 108°C (226°F) as standard to minimize cooling pack size, 50:50 water glycol mix, detailed guidance on cooling system design and validation available to ensure machine reliability

Exhaust System

Diesel particulate filter supplied with a range of inlet and outlet options, no ash service requirement, passive regeneration, selective catalytic reduction using supplied diesel exhaust fluid system

Flywheels and Flywheel Housing

Wide choice of drivetrain interfaces, including SAE1,

SAE2, or SAE3 configurations

Fuel System

Electronic high pressure common rail, ACERT™ Technology, innovative filter design to ensure maximum protection of the engine.

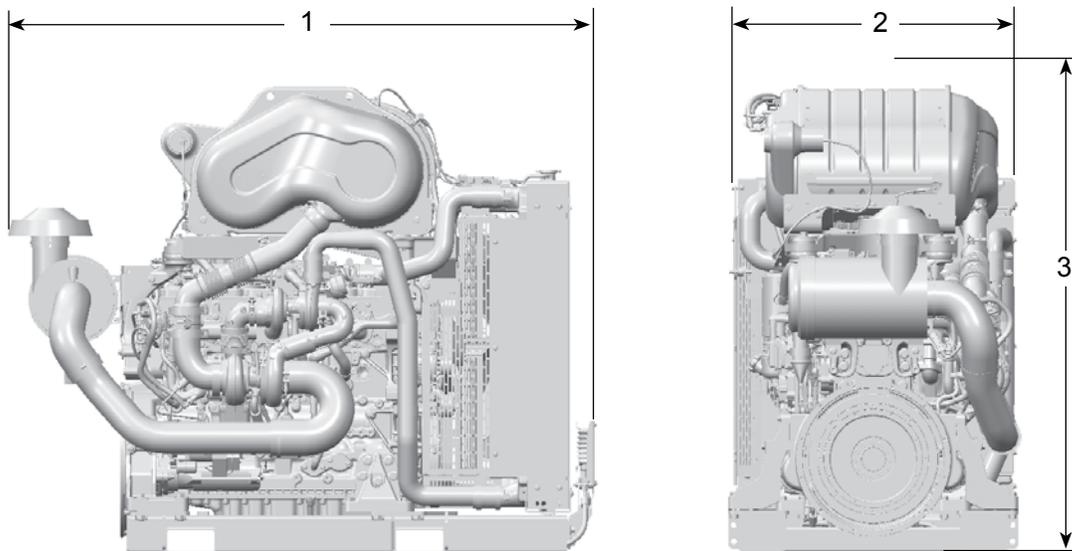
Lube System

Wide choice of sumps for different applications

Power Take Off

SAE A or SAE B flanges on left-hand side. Right-hand side twin PTO also available. Engine power can also be taken from the front of the engine on some applications, factory fitted compressors are also available.

Dimensions

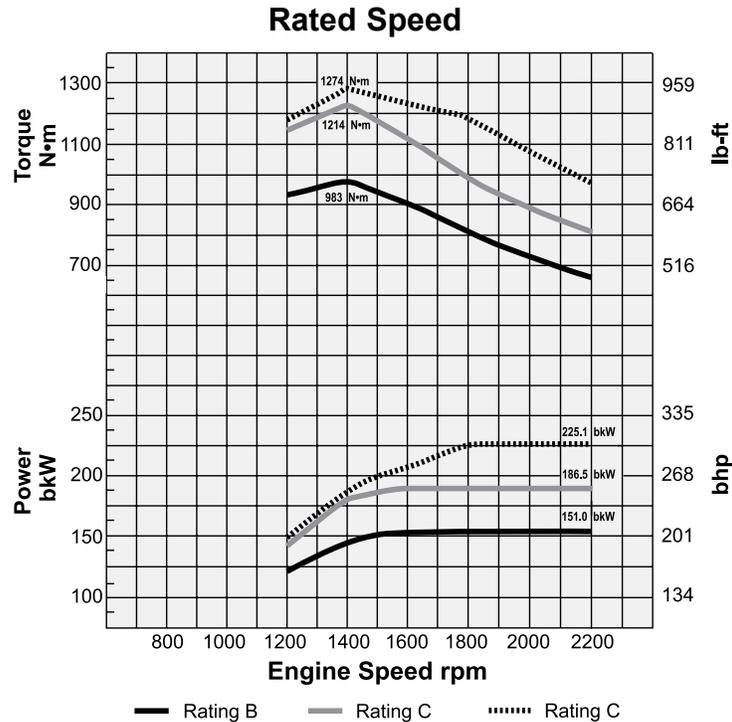


(1) Length — 1769 mm (69.6 in) (2) Width — 916 mm (36.1 in) (3) Height — 1461 mm (57.5 in)

Performance Data – Preliminary

Turbocharged-Aftercooled – 2200 rpm

151-225 bkW/202-301.7 bhp



Speed Range

Rating	Speed rpm	Peak Power bkW	Peak Power bhp	Speed rpm	Peak Torque N·m	Peak Torque lb-ft
B*	2200	151.0	202.5	1400	983	725.0
B	2200	168.0	225.3	1400	1092	805.0
C*	2200	186.5	250.1	1400	1214	895.0
C	2200	205.0	274.9	1400	1257	927.0
C*	2200	225.1	301.0	1400	1274	939.0

*Curve shown

Rating Definitions and Conditions

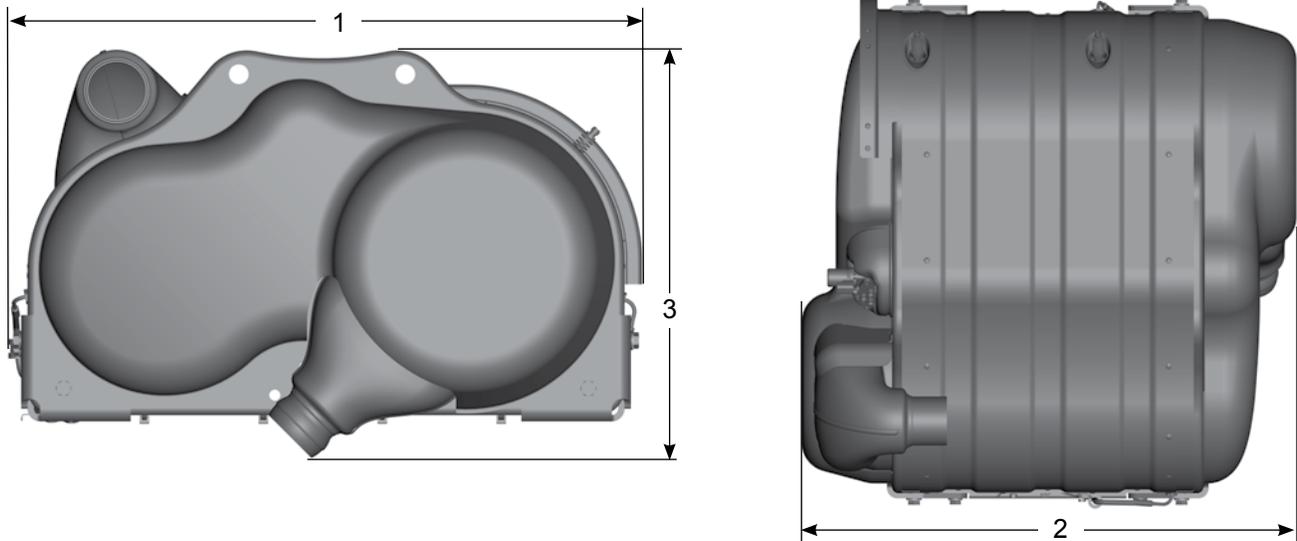
IND-B for service where power and/or speed are cyclic (time at full load not to exceed 80%).

IND-C (Intermittent) is the horsepower and speed capability of the engine where maximum power and/or speed are cyclic (time at full load not to exceed 50%).

Additional ratings are available for specific customer requirements. Consult your Caterpillar dealer.

Rating Conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42 780 kJ/kg (18,390 btu/lb) when used at 29°C (84.2°F) with a density of 838.9 g/L.

Aftertreatment Configuration



Images shown may not reflect actual aftertreatment.

CONFIGURATION

Approximate Size and Weight

(1) Length — 771 mm (30.4 in)

(2) Width — 793 mm (31.2 in)

(3) Height — 468 mm (18.4 in)

Weight — 90 kg (198 lbs)

CEM Options include:

Basic Aftertreatment Package (DPF/DOC/SCR)

Note: Final dimensions dependent on configuration

Multiple Customizable Configuration Options Available

Aftertreatment Features

Regeneration: Passive regeneration completely transparent to the operator.

Mounting: Extensive range of inlets and outlets, as well as remote and on-engine installations, provide flexibility for many installations.

Service: Service-free DPF for the emissions life of the engine

Available in 12V or 24V systems

Standard Emissions Control Equipment

CEM: Clean Emissions Module

DOC: Diesel Oxidation Catalyst

DPF: Diesel Particulate Filter

NRS: NOx Reduction System

SCR: Selective Catalytic Reduction

3" flex pipe connection kit with straight, 45°, and 90° options for flexibility

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