



The Cat® 3512 Industrial Diesel Engine is offered in ratings ranging from 761-1119 bkW (1020-1500 bhp) @ 1200-1800 rpm. These ratings are non-certified and available for global non-regulated areas. Industries and applications powered by 3512 engines include Bore/Drill Rigs, Chippers/Grinders, Construction, Cranes, Dredgers, Forestry, General Industrial, Material Handling, Mining, Mobile Earthmoving Equipment, Pumps, Shovels/Draglines, Surface Hauling Equipment and Trenchers.

# **Specifications**

Power Rating		
Minimum Power	761 bkW	1020 bhp
Maximum Power	1119 bkW	1500 bhp
Rated Speed		1200-1800 rpm

Emission Standards	
Emissions	Non-certified

General	
Engine Configuration	V-12, 4-Stroke-Cycle Diesel
Bore	170 mm (6.7 in)
Stroke	190 mm (7.5 in)
Displacement	51.8 L (3161 in³)
Aspiration	Turbocharged Aftercooled
Compression Ratio	13.0:1
Rotation (from flywheel end)	Counterclockwise
Lube System (refill)	310.4 l (327.9 qt)

Engine Dimensions (Approximate. Final dimensions dependent on selected options)	
Length	2676 mm (105 in)
Width	1703 mm (67 in)
Height	1720 mm (68 in)
Weight, Net Dry (Basic Operating Engine Without Optional Attachments)	6078 kg (13,400 lb)



## **Benefits And Features**

#### Emissions

Non-certified rating. Available for global non-regulated areas.

#### Reliable, Quiet and Durable Power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

#### **Fuel Efficiency**

Fuel consumption optimized to match operating cycles of a wide range of equipment and applications while maintaining low operating costs.

#### Quality

Every Cat engine is manufactured to stringent quality standards in order to assure customer satisfaction.

## World-class Product Support Offered Through Global Cat Dealer Network

- Scheduled maintenance, including SOSSM sample
- Customer Support Agreements (CSA)
- Caterpillar Extended Service Coverage (ESC)
- Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program

# **Standard Equipment**

## Air Inlet System

- Aftercooler core, corrosion resistant coated (air side)
- Air cleaner. Regular duty, dry, panel type with service indicators, turbocharger, jacket water aftercooled.
- Turbocharger, rear mounted
- Jacket water aftercooled

## **Control System**

- Governor, RH, 3161 with self contained synthetic oil sump
- Air-fuel ratio control
- Mechanical speed control, without torque control
- Governor control
- Positive locking

## **Cooling System**

- Thermostats and housing
- Jacket water pump, centrifugal

# Cat® 3512 Industrial Diesel Engine

## Industrial



## **Exhaust System**

• Exhaust manifold, dry

## Flywheels and Flywheel Housing

- SAE No. 00 flywheel
- 183 flywheel teeth
- SAE No. 00 flywheel housing

## Fuel System

- Fuel filter, with service indicators, cartridge type with RH service
- Fuel transfer pump

## Instrumentation

- Instrument Panel, RH
- Engine oil pressure gauge
- Fuel pressure gauge
- Oil filter differential gauge
- Jacket water temperature gauge
- Service meter, electric
- Tachometer

## Lube System

- Crankcase breather, top mounted
- Oil cooler
- Oil filler
- Oil dipstick
- Oil pump
- Oil filter, cartridge type with RH service
- Shallow oil pan
- Fumes disposal (not installed)

## Mounting System

• Rails, mounting, engine length, 254 mm (10 in), industrial-type, C-channel.

## Power Take Off

- Accessory drive, upper RH
- Front housing, single sided



#### **Protection System**

- Junction box
- Manual shutoff, RH
- Safety shutoff protection, energized to shutdown
- Low oil pressure, low idle 69 kPa (10 psi); high idle 207 kPa (30 psi)
- Water temperature
- Overspeed
- 3161 governor solenoid energized to shutdown

#### Starting System

• Starting switch

## General

- Vibration damper
- Lifting eyes
- · Paint: Caterpillar yellow, with optional colors available at request

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Rating Type: IND-A (CONTINUOUS) RATING

**Emissions: Non-certified** 

3512 DITA 955 bkW (1280 bhp) @ 1800 rpm

Image shown may not reflect actual configuration

	Metric	English	
General Engine			
Power Rating	955 kW	1280 hp	
Number of Cylinders	12		
Bore	170 mm	6.7 in	
Stroke	190 mm	7.5 in	
Displacement	51.8 L	3161.0 cu in.	
Compression Ratio	13.0 : 1		

## **RATING DEFINITIONS AND CONDITIONS**

**A-RATING:**Continuous heavy duty service where the engine is operated at maximum power and speed up to 100% of the time without interruption or load cycling.

Diesel Engines — up to 7.1 liter All rating conditions are based on ISO/TR14396, inlet air standard conditions with a total barometric pressure of 100 kPa (29.5 in Hg), with a vapor pressure of 1 kPa (.295 in Hg), and 25°C (77°F). Performance measured using fuel to EPA specifications in 40 CFR Part 1065 and EU specifications in Directive 97/68/EC with a density of 0.845-0.850 kg/L @ 15°C (59°F) and fuel inlet temperature 40°C (104°F).

Diesel Engines — greater than 7.1 liter All rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42,780 kJ/kg (18,390 btu/lb) when used at 29°C (84.2°F) with a density of 838.9 g/L. Rating Type: IND-A (CONTINUOUS) RATING



**Emissions: Non-certified** 



Engine Speed rpm	Engine Power bkW	Engine Power bhp	Torque N*m	Torque Ib-ft
1800	955	1280	5064	3735
1750	931	1248	5080	3747
1700	907	1216	5092	3756
1650	881	1182	5100	3762
1600	856	1147	5106	3766
1550	830	1112	5110	3769
1500	803	1077	5112	3770
1450	776	1041	5113	3771
1400	750	1005	5114	3772
1350	723	969	5114	3772
1300	696	933	5112	3770

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